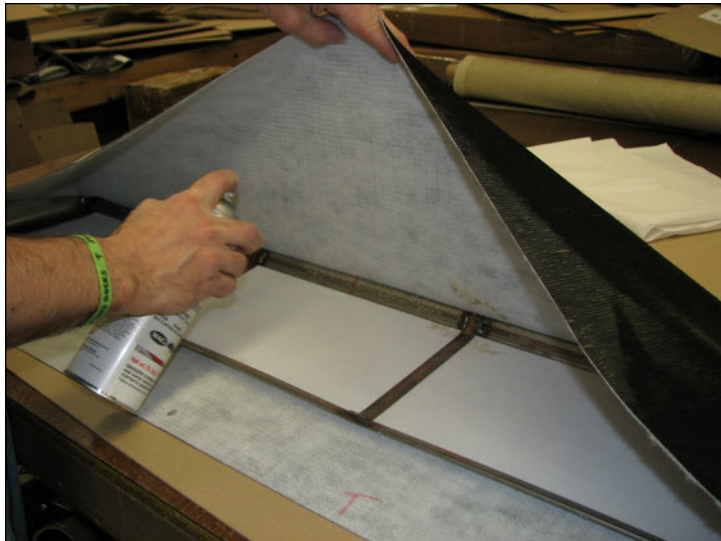


1. Attach thin cloth to the top of the visor frame using contact adhesive. Be sure to stretch the fabric tight across the center openings. Trim off excess at outside edges.



2. With the visor cover upside down slip the visor frame into the cover. Use the corners and sides to position the cover on the frame.



3. Lift the cover so it is open and spray adhesive on the front bottom edge of the visor frame and the corresponding material.



4. After the adhesive is "tacky", line up the binding along the front edge starting at the center. Work your way out pressing the cover into place keeping the binding lined up with the angle of the frame.

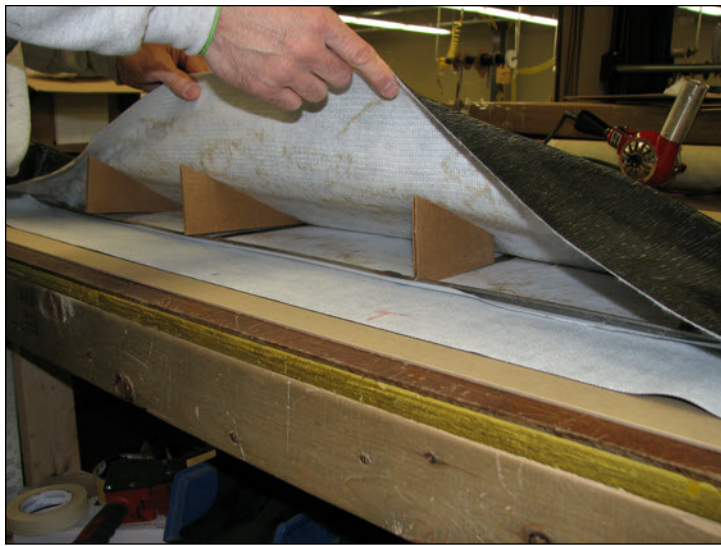


5. Now spray the inside corners and sides of the frame and the corresponding material. Let dry until "tacky".



6. Line up binding with the bottom edge of the frame. Pull material towards the rear of the frame and press into place. Be sure to get the cover attached into the corner smoothly.





7. Lift open the cover and spray adhesive on the underside of the frame and thin cloth along with the corresponding visor material. Use triangle cardboard shims to hold the cover open while drying.



8. Pull the material towards the rear of the visor and press into place. Be sure the fit is smooth and snug.



9. Turn visor right side up and spray 3/4" of the top rear edge of the frame and corresponding material, press material into place on top edge and trim. Cut the cover as shown in inset photo.



10. Next spray adhesive on outside of frame sides and material. Let dry to "tacky". Pull material up and back and press into place at sides, then work across the rear edge. Be sure that all is smooth.



11. Trim material as shown, spray with adhesive and let dry to "tacky". Tuck around to the inside of the frame.



12. Trim along rear edge of visor frame and press material into place.